



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>MP</i>	APPROVED <i>CS</i>	DRAWING NO. D2678
DATE 97.09.17		REV. B SHEET 1 OF 4
		TITLE EC120 STEP WELDMENT
		SCALE NTS
A	96.10.22	NEW ISSUE
B	97.09.17	CHANGE LENGTH AND HOLE PATTERN

RELEASED970425 KE
TSR A450

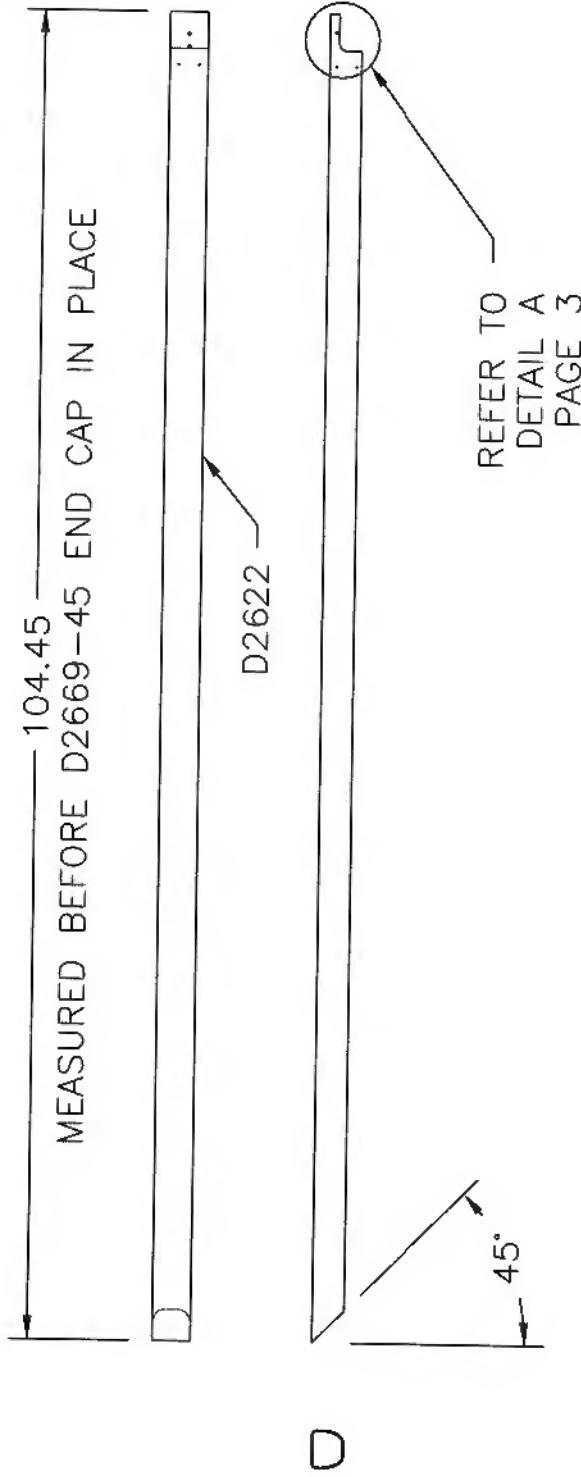
Qty -041	Qty -042	Part Number	Description
X		D2678-041	STEP WELDMENT LH
	X	D2678-042	STEP WELDMENT RH
2	2	D2613	LUG
1	1	D2622	EXTRUSION (CUT PER DWG)
1	1	D2669-45	END PLATE

EFFECTIVE	DEOs
9/06	
9/21	

DARTCOPY
END

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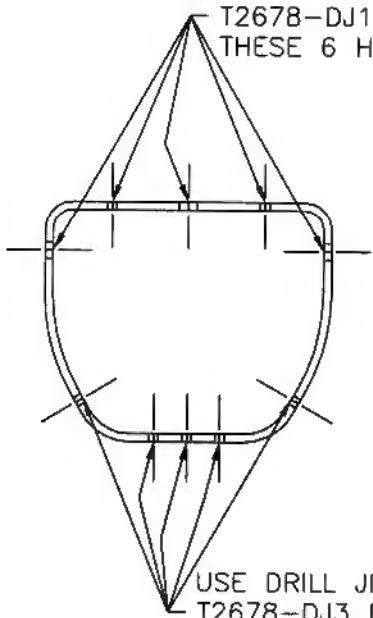
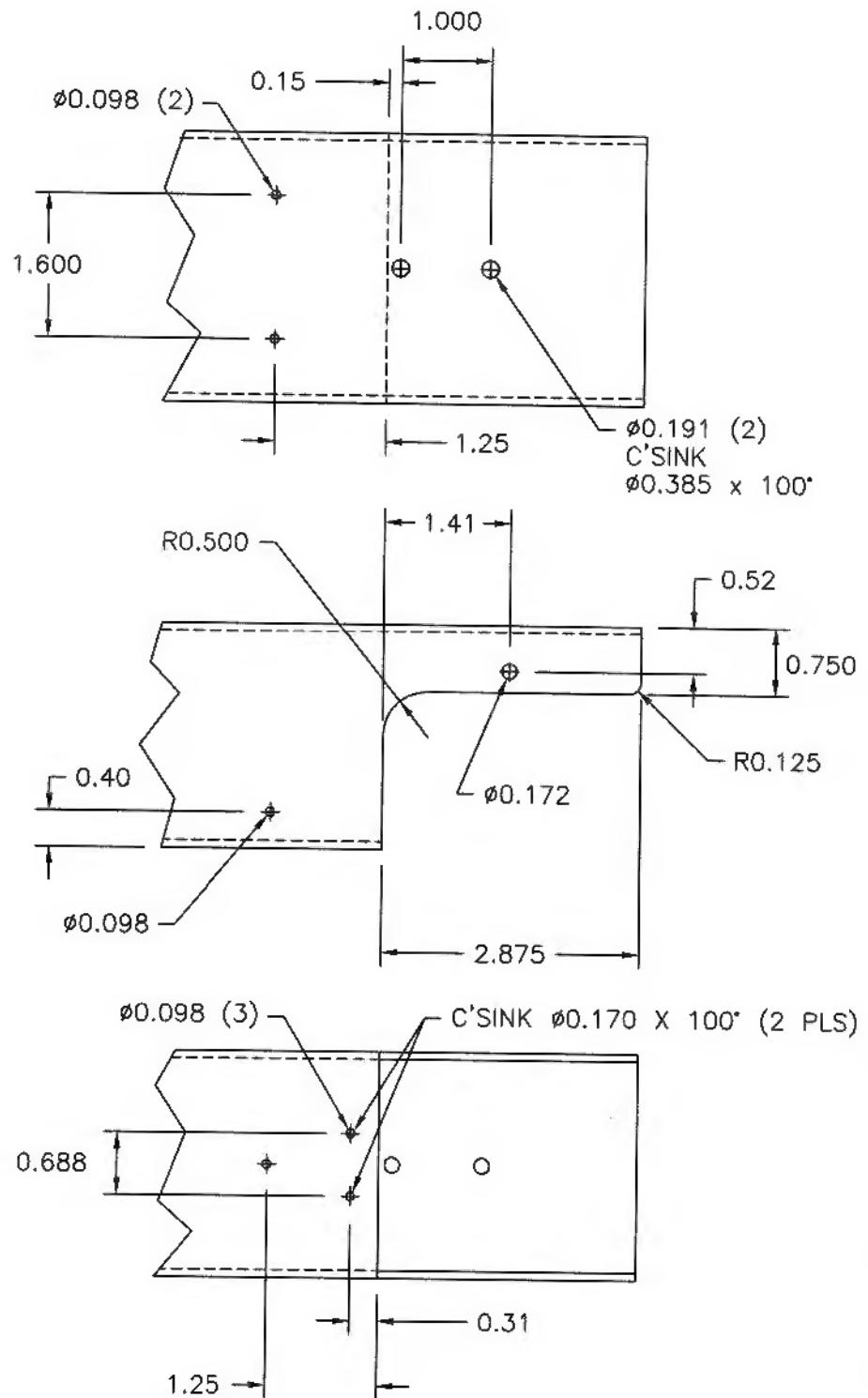
REV. B
SHEET 2 OF 4
SCALE
1:15

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MATERIAL: MAKE FROM D2622 EXTRUSION
FINISH: ACID ETCH, ALODINE ASSEMBLY PER DART QSI 005 4.1

DART

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CHECKED <i>WJ</i>	APPROVED <i>J</i>	DRAWING NO. D2678	REV. B SHEET 3 OF 4
DATE 97.09.17		TITLE EC120 STEP WELDMENT	SCALE 1:2

RELEASED970925 KE
TSR A450USE DRILL JIG
T2678-DJ1 FOR
THESE 6 HOLESUSE DRILL JIG
T2678-DJ3 FOR
THESE 5 HOLESDETAIL A



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CHECKED <i>DIBY</i>	APPROVED <i>KE</i>	DRAWING NO. D2678
DATE 97.09.17		REV. B SHEET 4 OF 4 TITLE EC120 STEP WELDMENT SCALE 1:15

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